

(J) Abstract of the Disclosure

A method and device for sealing or reducing holes or their connection with a tube end or similar fitting is characterized by at least one element with disc shaped surface with a rim smaller than the diameter of the hole to receive the element worth cone or

5 some shaped surface with the wall of the drill hole under axial pressure, possibly with an additional tumbling action, and at least a temporary support of the element, the element of the device being placed into the drill hole and then with axial pressure from outside, e.g. by a punch, possible with an additional tumbling action, at least a radial shift of the disc shaped surface of the element and a press fit with the wall of the drill hole is

10 achieved.